

General information

AUMA NORM part-turn actuators require external controls. For the SQREx type range, AUMA offers AMExC and ACExC actuator controls. These can also easily be mounted to the actuator at a later date.

Type	Operating times for 90° in seconds		Torque range ¹⁾			Modulating torque ²⁾		Number of starts	Pulse duration ³⁾	Pulse duration on reversal ⁴⁾	Valve attachment		Valve shaft			Handwheel		Weight
	50 Hz	60 Hz	Min. [Nm]	S4-25% Max. [Nm]	S4-50% Max. [Nm]	S4-25% Max. [Nm]	S4-50% Max. [Nm]				Starts Max. [1/h]	Standard EN ISO 5211	Option EN ISO 5211	Cylindrical Max. [mm]	Square Max. [mm]	Two-flat Max. [mm]	Ø [mm]	
SQREx 05.2	8	6	75	150	110	75	55	1,200	50	160	F05/F07	F10	25.4	22	22	160	11	25 ⁵⁾ 30 ⁶⁾
	11	9			200					16								
	16	12			265					11								
	22	17			350					16								
	32	25			480					11								
	63	50			900					11								
SQREx 07.2	8	6	150	300	220	150	110	1,200	50	160	F05/F07	F10	25.4	22	22	160	11	25 ⁵⁾ 30 ⁶⁾
	11	9			200					16								
	16	12			265					11								
	22	17			350					16								
	32	25			480					11								
	63	50			900					11								
SQREx 10.2	11	9	300	600	420	300	210	1,200	50	200	F10	F12	38	30	27	200	15	30 ⁵⁾ 34 ⁶⁾
	16	12								265							11	
	22	17								350							15	
	32	25								480							11	
	42	35								650							15	
	63	50								900							11	
SQREx 12.2	16	12	600	900	630	450	315	1,200	50	180	F12	F14	50	36	41	200	22	38 ⁵⁾ 46 ⁶⁾
	22	17		1,200	840	600	420			230							30	
	32	25								320							22	
	45	35								430							30	
	63	50								580							22	
	84	70								805							30	
SQREx 14.2	125	108	1,200					2,400	1,680	1,200	840	1,200	50	1 100	F14	F16	60	46
	36	30		250	51													
	48	40		315	70													
	72	60		450	51													
	100	85							600							70		

- 1) The tripping torque is adjustable for directions OPEN and CLOSE within the indicated torque range.
- 2) Maximum permissible torque for modulating duty.
- 3) For identical direction of rotation: Time duration for which the motor must be electrically powered until there is a movement at the output drive.
- 4) For reversal of rotation direction: Time duration for which the motor must be electrically powered until there is a movement at the output drive.
- 5) Indicated weight includes AUMA NORM part-turn actuator with 3-phase AC motor, electrical connection in standard version, unbored coupling and handwheel
- 6) Indicated weight includes AUMA NORM part-turn actuator with 3-phase AC motor electrical connection in standard version, unbored coupling and handwheel, including base and lever.

Features and functions

Explosion protection	Standard:	II 2G Ex db eb IIC T4 or T3 Gb II 2G Ex h IIC T4 or T3 Gb II 2D Ex tb IIIC T130 °C or T190 °C Db
	Option:	II 2G Ex db IIC T4 or T3 Gb
Product certificates	DEKRA 13ATEX0016 X	
Type of duty	Standard:	Intermittent duty S4 - 25 %, class C according to EN ISO 22153
	Option:	Intermittent duty S4 - 50 %, class C according to EN ISO 22153
	For nominal voltage and +40 °C ambient temperature and at modulating torque load.	
Motors	3-phase AC asynchronous squirrel-cage motor, type IM B9 according to IEC 60034-7, IC410 cooling procedure according to IEC 60034-6	

Features and functions	
Mains voltage, mains frequency	Standard voltages: Refer to table: 3-phase AC standard voltages [► 2] Special voltages: Refer to table: 3-phase AC special voltages [► 2] Further voltages on request Permissible variation of mains voltage: $\pm 10\%$ Permissible variation of mains frequency: $\pm 5\%$
Overvoltage category	Category III according to IEC 60364-4-44
Insulation class	Standard: F, tropicalized Option: H, tropicalized
Motor protection	PTC thermistors (according to DIN 44082) PTC thermistors additionally require a suitable tripping device in the actuator controls
Self-locking	Yes (actuator are self-locking if the valve position cannot be changed from standstill while torque acts upon the output drive.)
Motor heater (option)	Voltages: 110 – 120 V AC, 220 – 240 V AC or 380 – 480 V AC Power 12.5 W
Swing angle	Standard: Adjustable between 75° and $< 105^\circ$ Options: 15° to $< 45^\circ$, 45° to $< 75^\circ$, 105° to $< 135^\circ$, 135° to $< 165^\circ$, 165° to $< 195^\circ$, 195° to $< 225^\circ$
Manual operation	Manual drive for setting and emergency operation, handwheel does not rotate during electrical operation. Options: Handwheel lockable Handwheel stem extension Power tool for emergency operation with square 30 mm or 50 mm
Indication for manual operation (option)	Indication whether manual operation is active/not active via single switch (1 change-over contact)
Electrical connection	Standard: AUMA Ex plug/socket connector (KT); screw-type motor terminals; control terminals in spring clamp terminal technology Option: AUMA Ex plug/socket connector with terminal blocks (KES)
Threads for cable entries	Standard: Metric threads Option: Pg threads, NPT threads, G threads
Terminal plan	TPA00R2AA-001-000 (basic version)
Splined coupling for connection to the valve shaft	Standard: Coupling without bore Options: Machined coupling with bore and keyway, square bore or bore with two-flats according to EN ISO 5211
Valve attachment	Dimensions according to EN ISO 5211 without spigot

Table 1: 3-phase AC standard voltages

Voltages/frequencies											
Volt [3~]	220	230	380	380	400	400	415	440	460	480	500
Hz	60	50	50	60	50	60	50	60	60	60	50

Table 2: 3-phase AC special voltages

Voltages/frequencies							
Volt [3~]	220	440	525	575	600	660	690
Hz	50	50	50	50	60	50	50

With base and lever (option)

Swing lever	Made of spheroidal cast iron with two or three bores for fixing a lever arrangement. Considering the installation conditions, the lever may be mounted to the output shaft in any desired position.
Ball joints (option)	Two ball joints matching the lever, including lock nuts and two welding nuts, suitable for pipe according to dimension sheet.
Fixing	Base and four holes for fastening screws

Electromechanical control unit

Limit switching	Counter gear mechanism for end positions OPEN and CLOSED
Standard:	Single switch (1 NC and 1 NO) for each end position, not galvanically isolated
Options:	Tandem switch (2 NC and 2 NO) for each end position, switch galvanically isolated Triple switch (3 NC and 3 NO) for each end position, switch galvanically isolated Intermediate position switches (DUO limit switching), adjustable for each direction of operation

Electromechanical control unit		
Torque switching	Torque switching adjustable for directions OPEN and CLOSE	
	Standard:	Single switch (1 NC and 1 NO) for each direction, not galvanically isolated
	Option:	Tandem switch (2 NC and 2 NO) for each direction, switch galvanically isolated
Switch contact materials	Standard:	Silver (Ag)
	Option:	Gold (Au), recommended for low voltage actuator controls
Position feedback signal, analogue (options)	Potentiometer or 0/4 – 20mA (electronic position transmitter)	
Mechanical position indicator (option)	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED	
Running indication (option)	Blinker transmitter	
Heater in switch compartment	Standard:	Self-regulating PTC heater, 5 – 20 W, 110 – 250 V AC/DC
	Options:	24 – 48 V AC/DC or 380 – 400 V AC
	A resistance type heater of 5 W, 24 V AC is installed in the actuator in combination with AMExC or ACExC actuator controls.	
Electronic control unit (option, only in combination with ACExC actuator controls)		
Non-intrusive settings	Magnetic limit and torque transmitter (MWG)	
Position feedback signal	Via actuator controls	
Torque feedback signal	Via actuator controls	
Mechanical position indicator	Continuous self-adjusting indication with symbols OPEN and CLOSED	
Running indication	Blinking signal via actuator controls	
Heater in switch compartment	Resistance type heater with 5 W, 24 V AC	
Service conditions		
Use	Indoor and outdoor use permissible	
Mounting position	Any position	
Installation altitude	≤ 2,000 m above sea level	
	> 2,000 m above sea level on request	
Ambient temperature	Standard:	–30 °C to +40 °C/+60 °C
	Options:	–40 °C to +40 °C/+60 °C
		–60 °C to +40 °C/+60 °C
Humidity	Up to 100 % relative humidity across the entire permissible temperature range	
Enclosure protection in accordance with IEC 60529	IP68 with AUMA 3-phase AC motor	
	Terminal compartment additionally sealed against interior of actuator (double sealed)	
	According to AUMA definition, enclosure protection IP68 meets the following requirements:	
	<ul style="list-style-type: none">• Depth of water: maximum 8 m head of water• Continuous immersion in water: maximal 96 hours• Up to 10 operations during immersion• Modulating duty is not possible during immersion.	
Pollution degree according to IEC 60664-1	Pollution degree 4 (when closed), pollution degree 2 (internal)	
Vibration resistance according to IEC 60068-2-6	2 g, 10 to 200 Hz (AUMA NORM), 1 g, 10 to 200 Hz (for actuators with AMExC or ACExC actuator controls)	
	Resistant to vibration during start-up or for failures of the plant. Valid for part-turn actuators in version AUMA NORM and in version with actuator controls, each with AUMA plug/socket connector. Not valid in combination with gearboxes.	
Corrosion protection	Standard:	KS: Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	Options:	KX: Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution.
		KX-G: Same as KX, however aluminium-free version (outer parts)
Coating	Double layer powder coating	
Colour	Standard:	AUMA silver-grey (similar to RAL 7037)
	Option:	Available colours on request
Lifetime	AUMA part-turn actuators meet or exceed the lifetime requirements of EN ISO 22153. Detailed information can be provided on request.	
Sound pressure level	< 72 dB (A)	

Further information

EU Directives

ATEX Directive 2014/34/EU
Machinery Directive 2006/42/EC
Low Voltage Directive 2014/35/EU
EMC Directive 2014/30/EU
RoHS Directive 2011/65/EU

Reference documents

Dimensions SQEx 05.2 – SQEx 14.2/SQREx 05.2 – SQREx 14.2
Electrical data SQREx 05.2 – SQREx 14.2